6. Failure code display

When air condition has failure, the timing lamp on light board of controller will display different code according to different failure case.

Failure causing	Display mode1	Display mode1	Display		
			mode3	Display priority	Phenomenon
	(indication lamp on	(failure lamp on	(wired		
	display lamp board)	control board)	controller)		
Communication failure	Flash 5 times and go	Flash 2 times	F1	1	shutdown
	out 2S	and go out 2S			
Wired controller communication	_		E5	1	shutdown
failure			LJ		
Drainage system failure	Flash 4 times and go	_	E4	3	shutdown
	out 2S				
Outdoor protection(Phase	Flash6 times and go	_	E6	2	shutdown
failure)	out 2S				onataown
Outdoor protection (discharging	Flash 10 times and go	Flash 10 times	EA	7	shutdown
over-temperature)	out 2S	and go out 2S			
High pressure protection	Flash 9 times and go	Flash 1 times	E9	6	shutdown
	out 2S	and go out 2S			
Low pressure protection	Flash 9 times and go	Flash 3 times	E9	6	shutdown
	out 2S	and go out 2S			
Indoor temp. sensor	Flash 1 times and go	_	E1	4	shutdown
abnormal(TA)	out 2S				
Indoor coil sensor abnormal(TE)	Flash 3 times and go	_	E3	5	shutdown
	out 2S				
Outdoor coil sensor	Flash 2 times and go	Flash 2 times	E2	8	non-stop
abnormal(TW)	out 2S	and go out 2S			
Outdoor condensate temp.	Flash 7 times and go	Flash 7 times	E7	9	non-stop
Sensor abnormal(TL)	out 2S	and go out 2S			
Discharging temp. sensor	Flash 8 times and go	Flash 8 times	E8	10	non-stop
abnormal(TP)	out 2S	and go out 2S			
Refrigerant shortage	Flash 11 times and go	Flash 11 times	E0	11	shutdown
	out 2S	and go out 2S			
Defrosting temperature	Running lights		1	12	non-stop
sensor is abnormal	blinking				
Indoor thermal overload		/	1	13	Stop
protection		1			

Note:

When correct signal has not been received by wired control or main control board in 2 consecutive min, then the unit turns off and indicates relative failure code, once communication renew and failure code disappears automatically.